

**1. TITLE OF THE PROFESSION**

4 0715 10 07 Gépi és CNC forgácsoló

**2. TRANSLATED TITLE OF THE PROFESSION**Machining technician/CNC machining technician  
(THIS TRANSLATION HAS NO LEGAL STATUS)**3. PROFILE OF SKILLS AND COMPETENCES**

- plan the process of production based on technical drawings and following the given technological parameters and operating instructions;
- use the necessary technical tables when planning operations;
- by using a conventional machine tool, grip the workpiece, fix the tools and set the cutting parameters, then produce the workpiece;
- use workpiece clamping and transfer tools during CNC machining at production lines;
- write and test programmes for the production of basic vehicle parts on CNC machines or with simulation programmes;
- operate, set up and produce vehicle parts with CNC machines;
- make adjustments in the event of a technical error;
- check dimensions and record them in a measurement report;
- comply with accident, labour, fire and environmental safety regulations during his/her work;
- strictly adhere to technological specifications, strive for punctual and cost-effective work.

**4. RANGE OF OCCUPATIONS ACCESSIBLE TO THE HOLDER OF THE CERTIFICATE**

7323 Machining worker

**(\*) Explanatory notes:**

<sup>1</sup> In the original language. | <sup>2</sup> The translation of the designation is provided for information purposes only. | <sup>3</sup> Fill it out if necessary. The certificate supplement provides additional information on the qualification but have no legal value in itself. The format of the description is in conformity with Decision (EU) 2018/646 of the European Parliament and of the Council of 18 April 2018 on a common framework for the provision of better services for skills and qualifications (Europass) and repealing Decision No 2241/2004/EC.

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## 5. OFFICIAL BASIS OF THE CERTIFICATE

<b>Name and status of the authority issuing the certificate</b>	<b>Name and status of the national /regional authority providing accreditation/recognition of the certificate</b>  Ministry for Innovation and Technology																		
<b>Level of the certificate (national or international)</b>  NQF level: 4  EQF level: 4  Digital Competence Framework level: 5	<b>Grading scale / Pass requirements</b>  Five -grade: 5 excellent 4 good 3 satisfactory 2 pass 1 fail  The prerequisite of being eligible to sit for a sectoral basic examination is the successful completion of all the required training courses, or the recognised prior learning should incorporate the requirements of the sectoral basic examination. The prerequisite of being eligible to sit for a vocational examination is the successful completion of all the training courses and the uninterrupted professional practice required. In case the student is required to pass a sectoral basic examination, latter shall be recognised with the following weighting: The result of the basic sectoral examination will be computed into that of the vocational examination with the following weighting: Sectoral basic examination: 20%, Vocational examination: 80%																		
<b>Certificate number: CXK A</b>  Serial number: 123456  Certificate issue date: 2024.06.13	<b>Designation of the theoretical and practical subjects of the sectoral basic examination and the vocational examination and their grades according to a five-grade scale</b>  <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="2"><b>Sectoral basic examination :</b> The examination was passed based on recognised prior learning</td> </tr> <tr> <td colspan="2"><b>Vocational examination</b></td> </tr> <tr> <td colspan="2"><b>central interactive</b></td> </tr> <tr> <td style="padding: 2px;">Basic knowledge on machining and CNC machine operation</td> <td style="text-align: center; padding: 2px;">5</td> </tr> <tr> <td colspan="2"><b>project exercise</b></td> </tr> <tr> <td style="padding: 2px;">Machining of vehicle parts of complex geometry using conventional and CNC machining processes</td> <td style="text-align: center; padding: 2px;">5</td> </tr> <tr> <td colspan="2"> </td> </tr> <tr> <td style="padding: 2px;">Result of the vocational examination in percentage</td> <td style="text-align: center; padding: 2px;">100%</td> </tr> <tr> <td style="padding: 2px;">Result of the vocational examination with grades</td> <td style="text-align: center; padding: 2px;">5</td> </tr> </table>	<b>Sectoral basic examination :</b> The examination was passed based on recognised prior learning		<b>Vocational examination</b>		<b>central interactive</b>		Basic knowledge on machining and CNC machine operation	5	<b>project exercise</b>		Machining of vehicle parts of complex geometry using conventional and CNC machining processes	5			Result of the vocational examination in percentage	100%	Result of the vocational examination with grades	5
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<b>Access to next level of education/training</b>  To secondary school	<b>International agreements</b>																		
<b>Other information concerning the vocational training process</b>																			
<b>Legal basis</b>  Government Decree 12/2020 (II. 7.) on the Implementation of the Vocational Education and Training Act, Government Decree 319/2020 (VII. 1.) on the amendment of Government Decree 12/2020 (II. 7.) on the Implementation of the Vocational Education and Training Act, Act LXXX of 2019 on Vocational Education and Training.																			

## 6. OFFICIALLY RECOGNISED WAYS OF ACQUIRING THE CERTIFICATE

Description of the sectoral basic training and the theoretical and practical vocational training	Distribution of the total number of hours of the programme
Total duration of the education/training	3 years

**Entry requirements:**

- Elementary school qualification
- Occupational aptitude test is required

**Further information:**

VOCATIONAL PRACTICAL SUBJECT	HOURS
Basic electrical knowledge	12 hour
Basic mechanical engineering knowledge	12 hour
Production preparation	12 hour
Machining operations	12 hour
Quality control	12 hour
CNC machining and machine operation	12 hour
Basics of CNC programming	12 hour

VOCATIONAL THEORETICAL SUBJECT	HOURS
Vocational knowledge	12 hour
Vocational foreign language knowledge	12 hour
Basic electrical knowledge	12 hour
Basic mechanical engineering knowledge	12 hour
Production preparation	12 hour
Machining operations	12 hour
Quality control	12 hour
CNC machining and machine operation	12 hour
Basics of CNC programming	12 hour

Continuous field practice 160 hour

Altogether 352 hour

Link to the Programme and Outcome Requirements and the Programme Curriculum: <https://ikk.hu>

The present certificate supplement was elaborated in compliance with Government Decree 12/2020 (II. 7.) on the implementation of the Act on Vocational Education and Training.

**National Reference Point: National Office of Vocational Education and Training and Adult Learning: <https://nrk.nive.hu>**

Head of Examination Organiser:  
Issue date: 2024.06.13

**SEAL**