



1. TITLE OF THE PROFESSION

4 0715 10 01 CNC-programozó

2. TRANSLATED TITLE OF THE PROFESSION

CNC-programmer

(THIS TRANSLATION HAS NO LEGAL STATUS)

3. PROFILE OF SKILLS AND COMPETENCES

- plan the production process of complete parts with CNC machines following technical drawings, determine the machines, tools, tool and workpiece clamping devices required for production;
- use online or printed technical tables and catalogues in the course of production planning;
- develop CNC programs for machining by hand and using software;
- draw up machining and tooling plans;
- properly use workpiece and tool clamping devices on CNC machines;
- operate, fix tools, test programs and produce parts on CNC machines;
- make corrections in the event of technical faults;
- check dimensions and prepare test logs;
- comply with all labour, work safety, fire safety and environmental protection regulations in the course of his/her work.

4. RANGE OF OCCUPATIONS ACCESSIBLE TO THE HOLDER OF THE CERTIFICATE

7323 Machining worker

(*) Explanatory notes:

¹ In the original language. | ² The translation of the designation is provided for information purposes only. | ³ Fill it out if necessary. The certificate supplement provides additional information on the qualification but have no legal value in itself. The format of the description is in conformity with Decision (EU) 2018/646 of the European Parliament and of the Council of 18 April 2018 on a common framework for the provision of better services for skills and qualifications (Europass) and repealing Decision No 2241/2004/EC.

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5. OFFICIAL BASIS OF THE CERTIFICATE															
Name and status of the authority issuing the certificate	Name and status of the national /regional authority providing accreditation/recognition of the certificate Ministry for Innovation and Technology														
Level of the certificate (national or international) NQF level: 4 EQF level: 4 Digital Competence Framework level: 6	Grading scale / Pass requirements Five -grade: 5 excellent 4 good 3 satisfactory 2 pass 1 fail <p>The prerequisite of being eligible to sit for a sectoral basic examination is the successful completion of all the required training courses, or the recognised prior learning should incorporate the requirements of the sectoral basic examination. The prerequisite of being eligible to sit for a vocational examination is the successful completion of all the training courses and the uninterrupted professional practice required. In case the student is required to pass a sectoral basic examination, latter shall be recognised with the following weighting: The result of the basic sectoral examination will be computed into that of the vocational examination with the following weighting: Sectoral basic examination: 20%, Vocational examination: 80%</p>														
Certificate number: CXK A Serial number: 123456 Certificate issue date: 2023.12.07	Designation of the theoretical and practical subjects of the sectoral basic examination and the vocational examination and their grades according to a five-grade scale Sectoral basic examination : The examination was passed based on recognised prior learning Vocational examination central interactive <table border="1"> <tr> <td>Fundamentals of CNC programming</td> <td>5</td> </tr> <tr> <td colspan="2">project exercise</td> </tr> <tr> <td>Machining of 2 pieces of complex geometry parts using CNC machining processes</td> <td>5</td> </tr> <tr> <td colspan="2">Result of the vocational examination in percentage</td> </tr> <tr> <td colspan="2">100%</td> </tr> <tr> <td colspan="2">Result of the vocational examination with grades</td> </tr> <tr> <td colspan="2">5</td> </tr> </table>	Fundamentals of CNC programming	5	project exercise		Machining of 2 pieces of complex geometry parts using CNC machining processes	5	Result of the vocational examination in percentage		100%		Result of the vocational examination with grades		5	
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Access to next level of education/training To higher education	International agreements														
Other information concerning the vocational training process															
Legal basis Government Decree 12/2020 (II. 7.) on the Implementation of the Vocational Education and Training Act, Act LXXX of 2019 on Vocational Education and Training.															

6. OFFICIALLY RECOGNISED WAYS OF ACQUIRING THE CERTIFICATE

Description of the sectoral basic training and the theoretical and practical vocational training	Distribution of the total number of hours of the programme
Total duration of the education/training	3162 hours

Entry requirements:

- Educational prerequisite: elementary school qualification
- Eligibility requirements: occupational aptitude tests shall be passed

Further information:

VOCATIONAL PRACTICAL SUBJECT	HOURS
Basic electrical knowledge	12 hour
Basic mechanical engineering knowledge	12 hour
Production preparation	12 hour
Machining operations	12 hour
Quality control	12 hour
Basics of CNC programming	12 hour
CNC production preparation	12 hour
CAD/CAM practical basics	12 hour
CNC programming and production planning	12 hour
CNC machining	12 hour
Industrial machine tool and industrial robot supervision, programming	12 hour

VOCATIONAL THEORETICAL SUBJECT	HOURS
Vocational knowledge	12 hour
Vocational foreign language knowledge	12 hour
Basic electrical knowledge	12 hour
Basic mechanical engineering knowledge	12 hour
Production preparation	12 hour
Machining operations	12 hour
Quality control	12 hour
CNC machining and machine operation	12 hour
CNC production preparation	12 hour
CAD/CAM practical basics	12 hour
CNC programming and production planning	12 hour
CNC machining	12 hour
Industrial machine tool and industrial robot supervision, programming	12 hour

Continuous field practice	160 hour
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Altogether	448 hour
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Link to the Programme and Outcome Requirements and the Programme Curriculum: <https://ikk.hu>

The present certificate supplement was elaborated in compliance with Government Decree 12/2020 (II. 7.) on the implementation of the Act on Vocational Education and Training.

National Reference Point: National Office of Vocational Education and Training and Adult Learning: <https://nrk.nive.hu>

Head of Examination Organiser:

Issue date: 2023.12.07

SEAL